

11) Add extra #30 holes as in Figure 9.6.8.

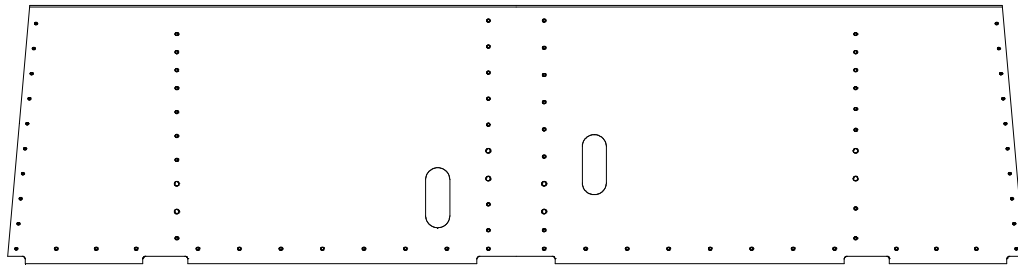


Fig. 9.6.8

**NOTE:** Before the final install of any of the floor panels you will need to go ahead to Chapter 12 at this time and work on the Control section of the manual. Many parts of the Controls are located under the floor and must be installed first. Also install any wires, fuel lines, etc. at this time.

- 12) The normal rivet pitch for all areas in the floor will be 1 ¼”.
- 13) Three Cargo Floor Support Bulkheads will have to be fabricated. Use RAWST0008 angles and RAWST0010 .032 material to construct two bulkheads. See figure. 9 for locations. These should be located halfway between the Inner Cargo Door bulkhead and the next forward bulkhead.
- 14) Also fabricate a floor support angle (from ST0028 or RAWST0008) that goes across the Inner Cargo Door bulkhead at station “B C”. Keep them flush with the top of the floor stringers. Figure 9.6.9.

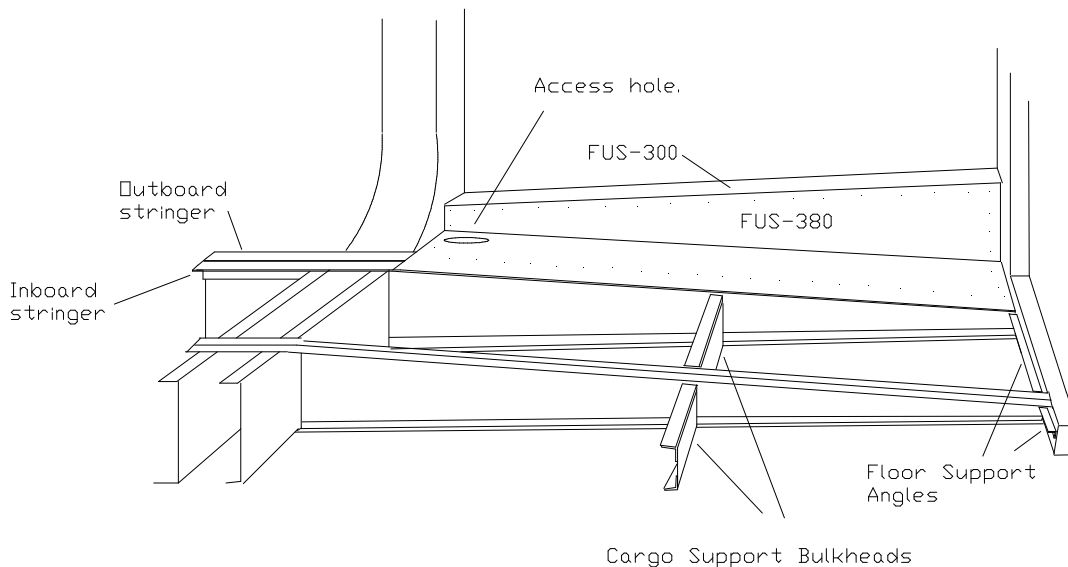


Fig. 9.6.9