

## Murphy Aircraft Mfg. Ltd.

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## **Technical Bulletin 041099RB**

Monday, October 04, 1999 Chilliwack, British Columbia

**Attention:** Rebel & Elite Owners

**Subject:** Swivel Tailwheel Attachment

Contact: Technical Services

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Information: It has been brought to our attention that there is no mention of securing the main swivel bolt (# 11 on your manual drawing, AN4-6a) using a thread locking compound. There is a potential for the loss of the wheel in flight if it is not secured.

**Action Required:** 

MAM has two possible solutions to the problem:

1. (Good Fix) Remove the bolt and penny washer (#9) and re-install with a lock washer (AN936-416) and thread locking compound.

## 2. (Best Fix)

- 1. Remove the yolk assembly (LG-19) from the tailwheel swivel
- 2. Remove the steel shaft (TW-13) from the yolk assembly by removing the split pins at the base of the shaft.
- 3. Using the 1/4" hole at the top of the shaft as a guide drill a 1/4" hole through the entire length of the shaft.
- 4. Reinstall the shaft into the yolk, trimming the split pins so they do not extend into the hole that you drilled down the centre .
- 5. Reinstall the yolk to the swivel assembly replacing the AN4-6a with a AN4-34 bolt castle nut (AN310-4) and cotter pin (AN24665-283).

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